G21

GO TO101

G18

G97 5673 M03

GO G54 X130.012 2121.7

G50 53600

G96 5275

G99 G1 Z119.7 F.25

X134.

X136.828 21.614

GO 2121.7

X126.024

GI 2119.7

Z.2

X130.412

X133.24 21.614

GO 2121.7

X122.035

G1 Z119.7

Z.2

X118.447

X121.275 Z1.614

GO Z121.7

X110.071

G1 Z119.7

Z.2

X114.459

X117.287 Z1.614

GO Z121.7

X106.082

G1 Z119.7

Z.2

X110.471

X113.299 Z1.614

GO Z121.7

X102.094

G1 Z119.7

Z.2

X106.482

X109.311 Z1.614

GO Z121.7

X98.106

G1 Z119.7

Z30.2

X98.4

G18 G3 X100.4 E29.2 K-1.

G1 Z.2

X102.494

X105.323 21.614

X98.4

G3 X98.506 230.198 K-1. G1 X101.334 231.613

GO 2121.7 X90.129

G1 Z119.7

230.2

X94.518

X97.346 Z31.614

GO 2121.7

X86.141

G1 Z119.7

230.2

X90.529

X93.358 Z31.614

GO 2121.7

X82.153

G1 Z119.7

230.2

X86.541

X89.37 231.614

GO 2121.7

X78.165

G1 Z119.7

Z30.2

X82.553

X85.381 Z31.614

GO Z121.7

X74.176

Cl 7110

230.2 X66.6 X69.428 231.614

GO 2121.7

X58.224

G1 Z119.7

230.2

X62.612

X65.44 231.614

GO 2121.7

X54.235

G1 2119.7

230.2

X58.624

X61.452 Z31.614

GO 2121.7

X50.247

G1 2119.7

230.2

X54.635

X57.464 231.614

GO 2121.7

X46.259

G1 Z119.7

Z30.2

X50.647

X53.475 Z31.614

GO 2121.7

X42.271

GO 2121.7 X38.282

G1 Z119.7

250.377

X39.371 250.074 G3 X40.4 Z49.2 G1 Z30.2 X42.671

X45.499 Z31.614 GO Z121.7 X34.294

G1 Z119.7 Z51.484

X38.682 Z50.266 X41.511 Z51.68 GO Z121.7 X30.306

G1 Z119.7

252.592

X34.694 Z51.373

X37.523 252.788 GO Z121.7 X26.318

G1 Z119.7

253.7

X30.706 252.481 X33.534 253.895 GO Z121.7

X22.329